

Abstract of the Disclosure

A method for forming a wiping product is provided. In particular, the wiping product contains a fabric formed from a nonwoven web that is bonded by microcreping at least one side of the web. The nonwoven web can contain melt-spinnable fibers, such as polyolefins, as well as various other fibers, such as pulp fibers, staple fibers, etc. For example, the nonwoven web can contain at least about 20% by weight of polyolefin fibers. By bonding the web using microcreping, the resulting bulk, absorption capacity, and softness of the fabric can be improved.

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